## SFURTI – CLUSTER

# INSPECTION OF CFC MACHINERIES DELIVERED AT CLUSTER SITE

Name of the Cluster

: Pollachi Coir Cluster

Nodal Agency (NA)

: Coir Board

Technical Agency (TA)

: ITCOT Consultancy and Services Limited

Implementing Agency (IA)

: M/s.Eco Coir Cluster Private Limited

Special Purpose Vehicle (SPV) : M/s. Eco Coir Cluster Private Limited

Cluster Development Executive : T Vignesh

#### **INSPECTION TEAM:**

01. M Sureshkumar, ESO, Coir Board, Pollachi [ NAFO]

02. R.Parthiban, ITCOT - Technical Agency

03. A.Sivasalapathy - Implementing Agency

04. K. Nagarajan - SPV Managing Director

05. S Gopu - SPV Director,

06. T.Vignesh, CDE, Pollachi Coir Cluster.

07. Ildis Gafoor.P Wheels Free

08. Jose V Thomas Wheels Free

Inspection Site:	Eco Coir Cluster India Private Limited		
Address:	S.F.NO 235/B2, Suleeswaranpatti,		
	Pollachi-642006		
Inspection Date & Time:	26-09-2017 & 11.00Am		
Inspection Item:	Coir PVC Tufted Mat Manufacturing Machine with Printing facility and supporting Machineries		

Date of receipt of subject item at the site	1) 27-06-2017 2) 27-06-2017 3)27-06-2017 4)28-06-2017 5)28-06-2017
Reference documents	<ol> <li>SFURTI Guidelines</li> <li>Executive Instructions issued by Coir Board</li> <li>Purchase Order issued by the Implementing Agency</li> <li>Invoice issued by the Supplier</li> </ol>

#### **INSPECTION REPORT**

- 01. **INSPECTION OBJECTIVE:** The objective of the inspection is to ascertain the receipt of the complete set of machinery as per the order in full in good condition, at the destination, and to recommend the eligible release of payment from the HI Account of the Cluster to the Supplier.
- 02. INSPECTION PROCEDURE: The inspection was conducted in accordance with the procedures outlined in the Executive Instructions for SFURTI Coir Clusters issued by Coir Board. The Committee inspected the purchase documents viz. Purchase order issued, Invoice for the items supplied and physically verified the items with respect to the Technical specifications provided in the Annexure-I in the Purchase order and noted down the observations in the inspection record. Based on the observations, the final conclusion on acceptance of supply items is specified.

#### **03. INSPECTION DOCUMENTS:**

- a. Purchase Order issued by the Implementing Agency
- b. Delivery Challan & Invoice for the items supplied at site

#### 04. INSPECTION OBSERVATIONS:

Descriptions	<b>Observation Comments</b>
Name of the Machine	Coir PVC Tufting Machine
Name of the Supplier	Wheels Free

Doguments related to the series of	D. 1
Documents related to the assignments  • Purchase order	Purchase order:
<ul><li>Furchase order</li><li>Invoice</li></ul>	ECO/IA/2017/01 dated 03-02-2017
	Invoice:
Others, if any	No 02 dated 27-06-2017
la de la companya de	No 03 dated 27-06-2017
	No 04 dated 27-06-2017
	No 05 dated 28-06-2017
~	No 06 dated 28-06-2017
Machinery identity	Separate List attached
Batch number	1
Identity number	
Date Of Manufacture	
Other details, if any	*
,	
Visual Inspection	
1. Surface Finish	Good
2. Workmanship	Good
3. Colour and appearance	Good
4. Marking	Good
5. Others	
List of machinery/accessory/motors etc.	Condition of item satisfactory:
delivered at site	(Yes / No)
1. a) Heating and Cooling panels.	Yes
Conveyor with Head Drum. Tail drum,	, .
Drive Motor, Gear Box, Belt aligner and	
with all accessories.	
b) Creel stand. Yarn dryer, Rolling	Yes
Machine, PVC Mixer	
2. a) Thermic fluid heater having	Yes
capacity 6 lac/keal/hr with all accessories	1 00
b) Chimney, Thermic fluid piping	Yes
connecting Thermic fluid heater to the	
cooking oven Complete with thermic	
fluid pump and valves, non return valves	
strainer, etc.	
All the items were stamped clearly	Yes
Remarks:	100
-	

### **05. INSPECTION PRÉCIS:**

The items as detailed below were inspected and the status of acceptance is given below:

Sl.No	Description of Items	Accepted (Yes / No)	Remarks, if not accepted.
1	a) Heating and Cooling panels. Conveyor with Head Drum. Tail drum, Drive Motor, Gear Box, Belt aligner and with all accessories	Yes	>
	b) Creel stand. Yarn dryer, Rolling Machine, PVC Mixer	YES	
2	2. a) Thermic fluid heater having capacity 6 lac/keal/hr with all accessories	YES	
	b) Chimney, Thermic fluid piping connecting Thermic fluid heater to the cooking oven Complete with thermic fluid pump and valves, non return valves strainer, etc.	YES	

Overall Final conclusion (Supply conditions FULFILLED)

FULFILLED / NOT FULFILLED)

SPV IA TA NAFO

The above said machinery is supplied by M/s. Wheels Free, Calicut to M/s. Eco Coir Cluster Private Limited, in adherence with the Technical specifications and conditions mentioned in the Purchase order.

Place: Suleeswaranpatti

Date: 26-09-2017

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Machinery supplier

# SFURTI POLLACHI CLUSTER

Invoice wise CFC Machineries Delivered at Pollachi Coir Cluster site Enclosed List-1

S.No	Invoice	Commodity	Commodity / Items	Date of Delivery
4	No	Code		at CFC Site
1	02	IIIrd 83 (54 )d 90151 84774000	Thermic Fluid Heater parts	27-06-2017
2	03	IIIrd 83 (54 )d 90151 84774000	Thermic Fluid Heater parts	27-06-2017
3	04	IIIrd 83 (54 )d 90151 84774000	2 Mtr Size PVC Tufting Machine Parts	27-06-2017
4	05	IIIrd 83 (54 )d 90151 84774000	Chimney with all accessories	28-06-2017
5	06	IIIrd 83 (54 )d 90151 84774000	Chimney with all accessories	28-06-2017

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## **INSPECTED MOTOR / GEAR BOX SPECIFICATIONS**

S.No	Name of the Motor	Serial Number	HP/KW	Make	Phase
1	Belt Aligner with Accessories	175401	0.75Hp	ELCEN Machine PVT LTD	Three
2	Thermic Fluid Heater				
A1	Fluid Motor	1000647507	10HP	Lakshmi Hydraulics PVT Ltd	Three
A2	MD fan	1622J	05HP	Crompton Greaves Ltd	Three
A3	FT Fan	1732J	05HP	Crompton Greaves Ltd	Three
2B	Chimney, Thermic Flu	id Piping No Mo	tors / Gear Box	nti-	

Sr	Item No	Item Description	Task	W.O.M	Qty	REMARKS .	
Casi	e No: 01				9		
1	PUMP	FOUNDATION BOLT		Number	4		
2	PUMP	MANUAL		Number	1		
3	PUMP	MOTOR SR NO:-PKAM27724		Number	1		
4	PUMP	OIL CUP		Number	1		
5	PUMP	PUMP SR NO:- 9973390246/100/02		Number	1		
6	PVTTPA0020	PUMP&PULLEY-KSB, 36/45, 7.5KW	1	Number	1		
Cas	e No: 02 ON SI	JPPORT					
1	10	DAMPER ASSLY FITTED TO PAN		Number	00052		
2	ID	FAN SR NO 56072A		Number	1		
3	ID	FOUNDATION BOLT		Number	8		
4	ID	INL./OUT EXP.JOINT FITTED TO FAN		Number	2		
5	ID ID	MOTOR SR NO: -QAG2039		Number	1		
6	P06FF11190	FAN, ID- 55 M3/MIN, 230 MMWC-3.7 KW	1	Number	1		
Cas	e No: 03						
1	FD	DAMPER SUPPORT FITTED TO FAN		Number			
2	FD	PAN SR NO:-55945A		Number	3		
3	FD	FLEX.CONN FITTED		Number			
4	FD	POUNDATION BOLT		Number	6		
5	FD	MOTOR SR NO-QBG29925	ew-sellin	Number	1		
6	P06FF10410	FAN, FD- LAX, 37 M3/MIN, 220 MMWC, 3.7 KW	1	Number	2		
Cas	se No: 05		7831 ·	1	1		
1	PB	ELE. DRG. :- PVTDCE0116/09		Number	10/2		
2	PB	KEY FOR PANEL BOX	10	Number	2		
			100	Charles and Charles			
		em Description Tas		O.M Qt		MARKS	
	06/	OX ASLY VTCY-	Num	ber 1			
	: LOOSE			1			
P	VTAP10013 AIR	PRE HEATER WELLDMENT- 1	Nun	ber 1			

# M.S. Chimney (dismantled condition) 2800 KG

Fire Brick	700
Insulation Brick	600
Fire Clay	15
Cast Iron Sleeve	1
Refractory slab	1
Asbestos mill board	8
Try cast	5